

**SPECIFICATIONS:**

**ELECTRICAL:**

INSULATOR RESISTANCE: 5 G OHMS Min.  
 DIELECTRIC WITHSTANDING: 1,000VAC r.m.s.  
 OPERATING TEMPERATURE: -55° C ~ +125° C  
 POWER CONTACT RESISTANCE: 2.0 mOhms MAX.  
 SIGNAL CONTACT RESISTANCE: 10 mOhms MAX.  
 POWER PINS: SEE PART NUMBER BELOW  
 SIGNAL PINS: 5 AMPS

**MECHANICAL:**

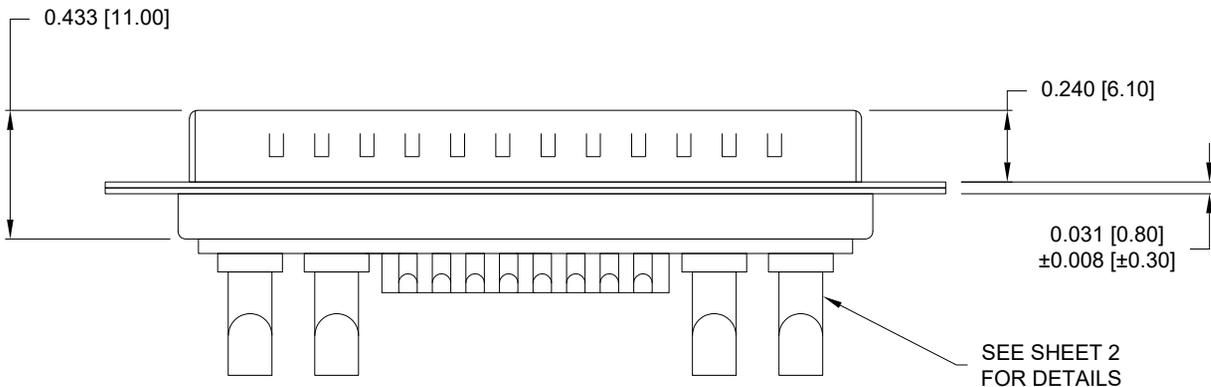
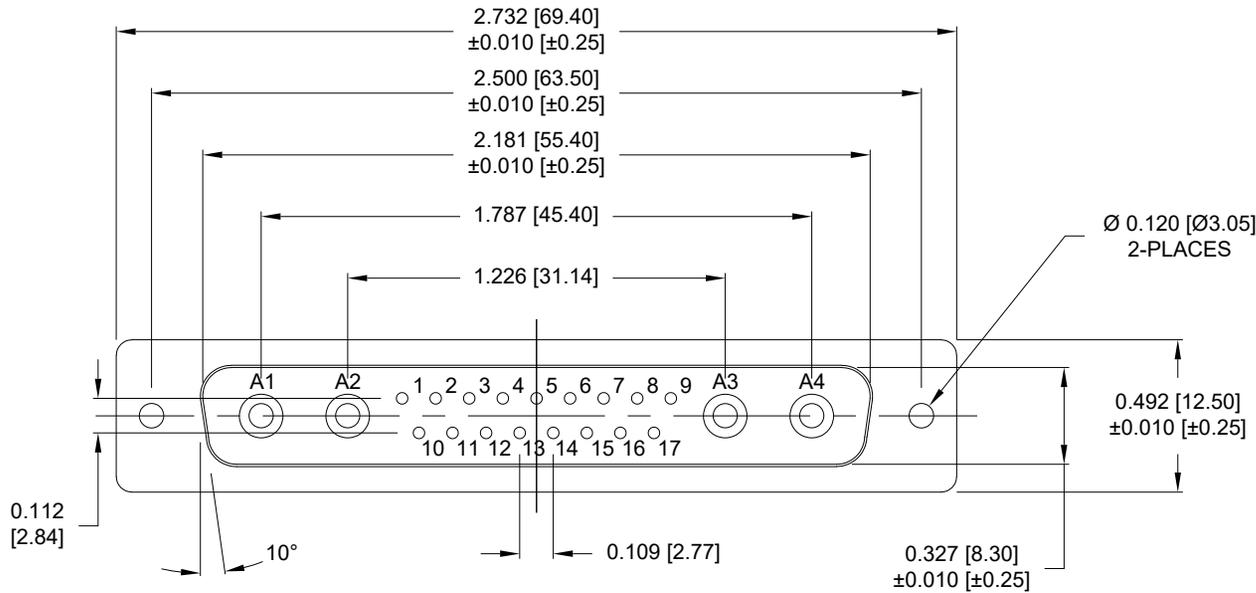
CONTACT INSERTION FORCE: 4.5 Kg Max.  
 CONTACT SEPARATOR FORCE: 0.3Kg Min.

**MATERIALS:**

CONTACTS: COPPER ALLOY  
 INSULATOR: PBT UL94V-0 RATED, BLK  
 230°C PROCESS TEMP.  
 SHELL: STEEL

**FINISH:**

SHELL: NICKEL  
 CONTACTS: FULL GOLD FLASH



**680M21WA4PLYY1**

2 = 20 AMP  
 4 = 40 AMP  
 0 = NO HARDWARE  
 1 = 0.098" CN SOLDER SIDE  
 2 = 0.236" CN SOLDER SIDE  
 3 = 0.236" CN MATING SIDE  
 1 = GOLD FLASH  
 \*CONTACT NORCOMP FOR MORE OPTIONS

RoHS COMPLIANT

UNITS = inch [mm]

DO NOT SCALE FROM DRAWING



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DRAWN:  
M. SIGMON

DATE:  
03/18/2013

NorComp

SCALE:  
NTS

SHEET 1 OF 2

REV 5

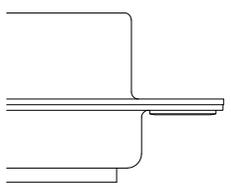
DWG NO.

680M21WA4PLYY1

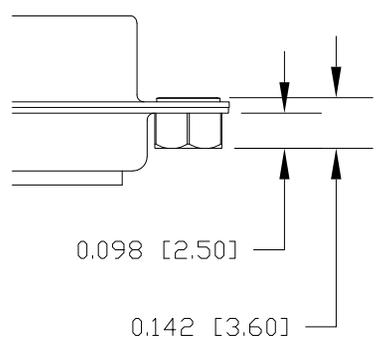
## HARDWARE OPTIONS

CLINCH NUTS HAVE #4-40 INTERNAL THREADS THRU

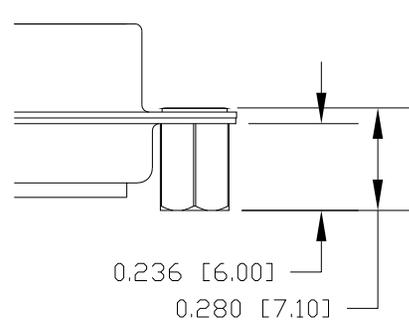
0 ..... NO HARDWARE



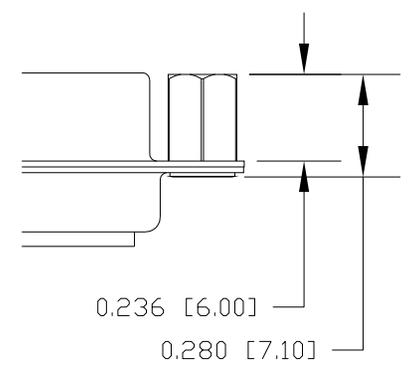
1 ..... 0.098" SOLDER SIDE



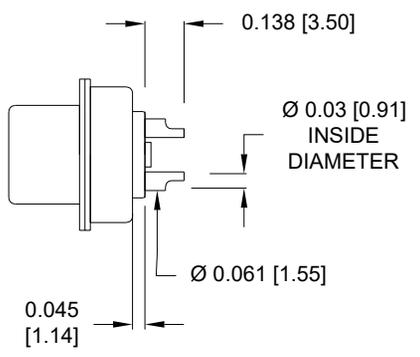
2 ..... 0.236" SOLDER SIDE



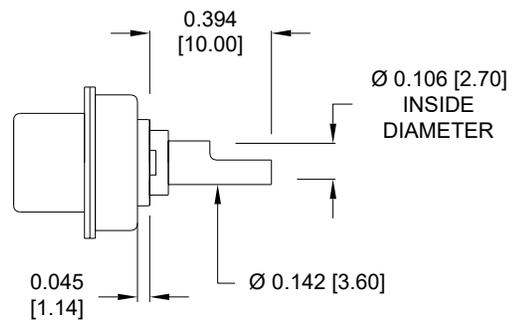
3 ..... 0.236" MATING SIDE



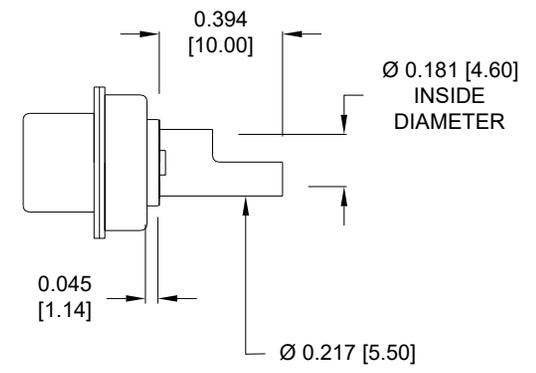
**NOTE:**  
SIGNAL AND POWER CONTACTS  
COME PRE-LOADED INTO INSULATORS



**SIGNAL CONTACTS**  
ACCEPTS UP TO 20 AWG WIRE



**20 AMP POWER CONTACTS**  
ACCEPTS UP TO 12 AWG WIRE



**40 AMP POWER CONTACTS**  
ACCEPTS UP TO 8 AWG WIRE

**RoHS COMPLIANT**

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DRAWN:  
**M. SIGMON**  
DATE:  
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SCALE: NTS	SHEET 2	OF 2	REV 5
DWG NO.			<b>680M21WA4PLYY1</b>