SPECIFICATION CONTROL DRAWING

 REV:
 DCR #
 DATE:

 A
 R060241
 AUG 17, 2006





<u>45° ADAPTOR</u> <u>-45</u>

© 2006 Tyco Electronics Corporation. All rights reserved.

Tyco /Electronics Wire and Harnessing Products			Raychem Wire and Harnessing Products 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: HEXASHIELD ADAPTOR FOR CODE 21 CONNECTORS-PLAIN CLAMPING NUT				
DIMENSIONS ARE IN property of Tyco Electron Confidence. Publication, of			prmation set forth hereon is the nics and is to be held in trust and duplication, disclosure or use for pressly authorized in writing by bited.	DOCUMENT NO		ΥΥ-ΑΥΥ-1-ΥΥ		
			s the right to amend this drawing at evaluate the suitability of the ton.	FILE: R060241	SCALE: NONE	SHEET: 1 OF 4		

KIT DESCRIPTION

ITEM	DESCRIPTION	MATERIAL
1	BODY ASSEMBLY	ALUMINIUM ALLOY
2	CLAMPING NUT - PLAIN	ALUMINIUM ALLOY
3	CONIC RING	ALUMINIUM ALLOY
4	STAR	ALUMINIUM ALLOY
5	SET SCREW - AN565DC4H2	STAINLESS STEEL

TABLE OF DIMENSIONS

Order Number	Shell Size	ØA Thread UNEF 2B	ØВ Max	ØC Max	D Max	E Max	F Max	G Max	-	Ferrule Quantity	
									Std.	Opt.	
08	08	0.4375"-28	18.3 [0.72"]	17.5 [0.69"]	15.5 [0.61"]	25.5 [1.00"]	19.0 [0.75"]	29.0 [1.14"]	1	-	
10	10	0.5625"-24	21.5 [0.85"]	21.5 [0.85"]	16.0 [0.63"]	26.0 [1.02"]	20.5 [0.81"]	30.5 [1.20"]	2	-	
12	12	0.6875"-24	24.9 [0.98"]	22.5 [0.89"]	17.0 [0.67"]	26.5 [1.04"]	22.0 [0.87"]	32.0 [1.26"]	3	-	
14	14	0.8125"-20	28.2 [1.11"]	25.5 [1.00"]	17.5 [0.69"]	27.5 [1.08"]	23.5 [0.93"]	33.5 [1.32"]	5	-	
16	16	0.9375"-20	31.2 [1.23"]	28.5 [1.12"]	18.0 [0.71"]	28.0 [1.10"]	25.0 [0.98"]	35.0 [1.38"]	6	7	
18	18	1.0625"-18	34.5 [1.36"]	31.5 [1.24"]	18.5 [0.73"]	28.5 [1.12"]	26.5 [1.04"]	36.5 [1.44"]	7	-	
20	20	1.1875"-18	37.6 [1.48"]	35.0 [1.38"]	19.5 [0.77"]	29.0 [1.14"]	28.5 [1.12"]	38.5 [1.52"]	9	11	
22	22	1.3125"-18	40.6 [1.60"]	38.0 [1.50"]	20.0 [0.79"]	30.0 [1.18"]	30.0 [1.18"]	40.0 [1.57"]	10	13	
24	24	1.4375"-18	43.2 [1.70"]	41.0 [1.61"]	21.0 [0.83"]	31.0 [1.22"]	31.5 [1.24"]	41.5 [1.63"]	12	17	

tyco / Electronics Wire and Harnessing Products			Raychem Wire and Harnessing Products 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: HEXASHIELD ADAPTOR FOR CODE 21 CONNECTORS-PLAIN CLAMPING NUT				
DIMENSIONS ARE IN MILLIMETERS property of Tyco Electric confidence. Publication			prmation set forth hereon is the hics and is to be held in trust and duplication, disclosure or use for pressly authorized in writing by bited.	DOCUMENT NC		ΥΥ-ΑΥΥ-1-ΥΥ		
DRAWN: IRT	DATE: MAY, 2001	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		FILE: R060241	SCALE: NONE	SHEET: 2 OF 4		

SPECIFICATION CONTROL DRAWING

PART NUMBERING

	HEX	<u>21</u> - <u>A</u>	<u>B</u> - <u>C</u>	<u>)0</u> - <u>2</u>	<u>0 - A</u>	<u>9 - 1</u>	<u> - DS</u>
 CONNECTOR CODE NUMBER — HEX21 = MIL-C-26482 SERIES 1 MATERIAL CODE:							
						1	
- 1 = PLAIN CLAMPING NUT							

- DS = DRILLED STAR - OPTIONAL - SEE NOTE 2 -

APPLICATION

- These adaptors are designed to be mounted on the following connectors:

MIL-C-26482 Series I (MS3110/MS3116/MS3120 and MS3126)

- A single anti-rotational set screw AN565DC4H2 is supplied that can be positioned in one of three threaded holes at $120^{\circ} \pm 5^{\circ}$ apart on the accessory nut.
- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed primarily for open wire bundle installation but are also designed to accept Raychem heat shrink moulded parts where strain relief or potting is required see illustration.



- Use in conjunction with the ferrules HET-A-0XX, which are purchased separately. Refer to HET-A-0XX S.C.D. for relevant selection details.

INSTALLATION

- See Installation Procedure RPIP-696-04.

PACKAGING

- All components are supplied in a plastic bag.

Tyco <i>Electronics Wire and Harnessing Products</i>			Raychem Wire and Harnessing Products 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: HEXASHIELD ADAPTOR FOR CODE 21 CONNECTORS-PLAIN CLAMPING NUT				
DIMENSIONS ARE IN MILLIMETERS property of Tyco Electric confidence. Publication			prmation set forth hereon is the nics and is to be held in trust and duplication, disclosure or use for opressly authorized in writing by bited.	DOCUMENT NO		ΥΥ-ΑΥΥ-1-ΥΥ		
DRAWN: IRT	DATE: MAY, 2001		s the right to amend this drawing at evaluate the suitability of the ton.	FILE: R060241	SCALE: NONE	SHEET: 3 OF 4		

SPECIFICATION CONTROL DRAWING

 REV:
 DCR #
 DATE:

 A
 R060241
 AUG 17, 2006

NOTES!

- 1. Item 4 Star is not supplied with Hexashield Order Number 08.
- 2. The DS option, illustrated below, is for a Drilled Star that is available on sizes 14 to 24 only. This option is to allow unshielded wires to pass through the assembly.



3. Where the ferrule quantities required are standard, the item 4 - Star - is also standard. If the optional quantity is selected then 2 items 4 will be supplied - one "split" and the other one standard. See below for illustration.

EXAMPLE: FERRULE QUANTITY CODE -A13

-A13 = -A10 SPLIT STAR + -A3 STANDARD STAR



4. Assembly is to be permanently marked with Code Identity Number and Part Number. (e.g. 06090 HEX21-AB-00-20-A9-1)

tyco / Electronics			Raychem Wire and Harnessing Products 300 Constitution Drive	HEXASHIELD ADAPTOR FOR CODE 21 CONNECTORS-PLAIN CLAMPING			
Wire and Harnessing Products			Menlo Park, CA 94025 USA	Г			
DIMENSIONS ARE IN property of Tyco Electron MILLIMETERS confidence. Publication,			prmation set forth hereon is the nics and is to be held in trust and duplication, disclosure or use for pressly authorized in writing by bited.	DOCUMENT NC		ΥΥ-ΑΥΥ-1-ΥΥ	
DRAWN: IRT	DATE: MAY, 2001		s the right to amend this drawing at evaluate the suitability of the ton.	FILE: R060241	SCALE: NONE	SHEET: 4 OF 4	