

XLamp® CXA3590 LED



PRODUCT DESCRIPTION

The XLamp® CXA3590 LED array expands • Cree LED's family of high-flux, multi-die integrated arrays, offering high performance in an easy-to-use platform. With XLamp LED lighting-class reliability, the CXA3590's uniform emitting surface enables both • directional and non-directional lighting applications and luminaire and lamp • designs. Available in 2-step, 3-step and 4-step color consistency, and featuring a • 30-mm optical source, the CXA3590 brings new levels of flux and efficacy to this form • factor.

The CX Family LED Design Guide provides • basic information on the requirements to use the CXA3590 LED successfully in • luminaire designs. •

FEATURES

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage options: 36-V class & 72-V class
- 85 °C binning and characterization
- Maximum drive current: 3600 mA (36 V), 1800 mA (72 V)
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com



CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (36 V)	mA			3600*
DC forward current (72 V)	mA			1800*
Reverse current (36 V, 72 V)	mA			0.1
Forward voltage (36 V, @ 2400 mA, T_j = 85 °C)	V		36**	
Forward voltage (36 V, @ 2400 mA, $T_j = 25 ^{\circ}\text{C}$)	V			41**
Forward voltage (72 V, @ 1200 mA, $T_j = 85 ^{\circ}C$)	V		72**	
Forward voltage (72 V, @ 1200 mA, $T_j = 25 ^{\circ}\text{C}$)	V			81**

^{*} Refer to the Operating Limits section.

** For CXA3590 LEDs having order codes with a CXA3590-xxxx-xxxN0xxxxxx or CXA3590-xxxx-xxxR0xxxxxx format, the forward voltage values are as follows:

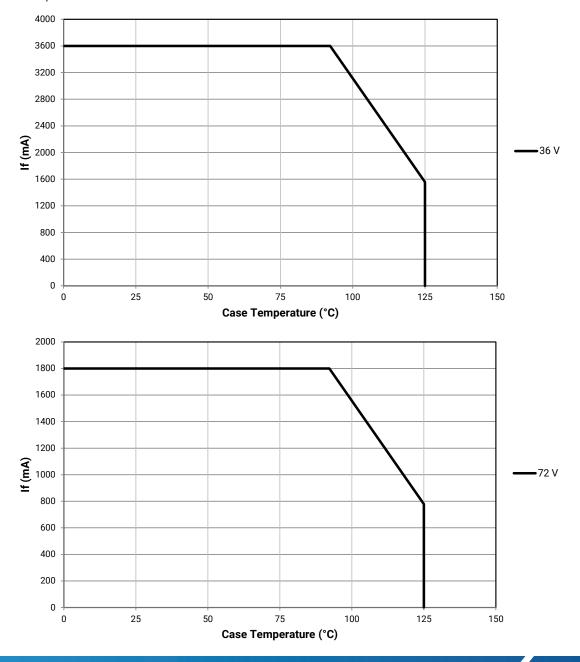
Characteristics	Unit	Minimum	Typical	Maximum
Forward voltage (36 V, @ 2400 mA, T_j = 85 °C)	V		38.5	
Forward voltage (36 V, @ 2400 mA, T_j = 25 °C)	V			42
Forward voltage (72 V, @ 1200 mA, T_j = 85 °C)	V		77	
Forward voltage (72 V, @ 1200 mA, T_j = 25 °C)	V			84



OPERATING LIMITS

The maximum current rating of the CXA3590 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 21 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 22 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 36 V (I_F = 2400 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA3590 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 21).

Naminal	С	RI	Minim	num Lumino	ous Flux		2-Step		3-Step	4-Step	
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			BD	10,000	11,286						CXA3590-0000- 000NT0BD65F
	70	75	СВ	11,000	12,414					65F	CXA3590-0000- 000NT0CB65F
			CD	12,000	13,543						CXA3590-0000- 000NT0CD65F
			BB	9,500	10,721						CXA3590-0000- 000NTHBB65F
6500 K	80		BD	10,000	11,286					65F	CXA3590-0000- 000NTHBD65F
			СВ	11,000	12,414						CXA3590-0000- 000NTHCB65F
			Z4	7,945	8,967						CXA3590-0000- 000NTUZ465F
	90	95	AB	8,500	9,593					65F	CXA3590-0000- 000NTUAB65F
			AD	9,000	10,157						CXA3590-0000- 000NTUAD65F
			BD	10,000	11,286						CXA3590-0000- 000NT0BD57F
	70	75	СВ	11,000	12,414					57F	CXA3590-0000- 000NT0CB57F
5700 K			CD	12,000	13,543						CXA3590-0000- 000NT0CD57F
3700 K			ВВ	9,500	10,721						CXA3590-0000- 000NTHBB57F
	80		BD	10,000	11,286					57F	CXA3590-0000- 000NTHBD57F
			СВ	11,000	12,414						CXA3590-0000- 000NTHCB57F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I $_{\rm F}$ = 2400 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			BD	10,000	11,286		CXA3590-0000- 000NT0BD50H				CXA3590-0000- 000NT0BD50F
	70	75	СВ	11,000	12,414	50H	CXA3590-0000- 000NT0CB50H			50F	CXA3590-0000- 000NT0CB50F
			CD	12,000	13,543		CXA3590-0000- 000NT0CD50H				CXA3590-0000- 000NT0CD50F
5000 K			BB	9,500	10,721		CXA3590-0000- 000NTHBB50H		CXA3590-0000- 000NTHBB50G		CXA3590-0000- 000NTHBB50F
3000 K	80		BD	10,000	11,286	50H	CXA3590-0000- 000NTHBD50H	50G	CXA3590-0000- 000NTHBD50G	50F	CXA3590-0000- 000NTHBD50F
			СВ	11,000	12,414		CXA3590-0000- 000NTHCB50H		CXA3590-0000- 000NTHCB50G		CXA3590-0000- 000NTHCB50F
	90	95	AB	8,500	9,593	50H	CXA3590-0000- 000NTUAB50H	50G	CXA3590-0000- 000NTUAB50G	50F	CXA3590-0000- 000NTUAB50F
	90	90	AD	9,000	10,157	3011	CXA3590-0000- 000NTUAD50H	300	CXA3590-0000- 000NTUAD50G	301	CXA3590-0000- 000NTUAD50F
			BB	9,500	10,721		CXA3590-0000- 000NT0BB40H				CXA3590-0000- 000NT0BB40F
	70	75	BD	10,000	11,286	40H	CXA3590-0000- 000NT0BD40H			40F	CXA3590-0000- 000NT0BD40F
			СВ	11,000	12,414		CXA3590-0000- 000NT0CB40H				CXA3590-0000- 000NT0CB40F
4000 K			AD	9,000	10,157		CXA3590-0000- 000NTHAD40H		CXA3590-0000- 000NTHAD40G		CXA3590-0000- 000NTHAD40F
4000 K	80		ВВ	9,500	10,721	40H	CXA3590-0000- 000NTHBB40H	40G	CXA3590-0000- 000NTHBB40G	40F	CXA3590-0000- 000NTHBB40F
			BD	10,000	11,286		CXA3590-0000- 000NTHBD40H		CXA3590-0000- 000NTHBD40G		CXA3590-0000- 000NTHBD40F
	90	95	Z4	7,945	8,967	40H	CXA3590-0000- 000NTUZ440H	40G	CXA3590-0000- 000NTUZ440G	40F	CXA3590-0000- 000NTUZ440F
	90	90	AB	8,500	9,593	40H	CXA3590-0000- 000NTUAB40H	400	CXA3590-0000- 000NTUAB40G	401	CXA3590-0000- 000NTUAB40F
			AD	9,000	10,157		CXA3590-0000- 000NT0AD35H		CXA3590-0000- 000NT0AD35G		CXA3590-0000- 000NT0AD35F
	80		BB	9,500	10,721	35H	CXA3590-0000- 000NT0BB35H	35G	CXA3590-0000- 000NT0BB35G	35F	CXA3590-0000- 000NT0BB35F
3500 K			BD	10,000	11,286		CXA3590-0000- 000NT0BD35H		CXA3590-0000- 000NT0BD35G		CXA3590-0000- 000NT0BD35F
	00	0.5	Z2	7,390	8,340	2511	CXA3590-0000- 000NTYZ235H	250	CXA3590-0000- 000NTYZ235G	255	CXA3590-0000- 000NTYZ235F
	93	95	Z4	7,945	8,967	35H	CXA3590-0000- 000NTYZ435H	35G	CXA3590-0000- 000NTYZ435G	35F	CXA3590-0000- 000NTYZ435F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I_F = 2400 mA, T_J = 85 °C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	oup Order Code		Order Code	Group	Order Code
			AD	9,000	10,157	CXA3590-0000- 000NT0AD30H		CXA3590-0000- 000NT0AD30G		CXA3590-0000- 000NT0AD30F	
	80		BB	9,500	10,721	30H	CXA3590-0000- 000NT0BB30H	30G	CXA3590-0000- 000NT0BB30G	30F	CXA3590-0000- 000NT0BB30F
3000 K			BD	10,000	11,286		CXA3590-0000- 000NT0BD30H		CXA3590-0000- 000NT0BD30G		CXA3590-0000- 000NT0BD30F
	93	95	Z2	7,390	8,340	30H	CXA3590-0000- 000NTYZ230H	30G	CXA3590-0000- 000NTYZ230G	30F	CXA3590-0000- 000NTYZ230F
	93	90	Z4	7,945	8,967	3011	CXA3590-0000- 000NTYZ430H	300	CXA3590-0000- 000NTYZ430G	301	CXA3590-0000- 000NTYZ430F
			AB	8,500	9,593		CXA3590-0000- 000NT0AB27H		CXA3590-0000- 000NT0AB27G		CXA3590-0000- 000NT0AB27F
	80		AD	9,000	10,157	27H	CXA3590-0000- 000NT0AD27H	27G	CXA3590-0000- 000NT0AD27G	27F	CXA3590-0000- 000NT0AD27F
2700 K			BB	9,500	10,721		CXA3590-0000- 000NT0BB27H		CXA3590-0000- 000NT0BB27G		CXA3590-0000- 000NT0BB27F
	93	95	Y4	6,910	7,798	27H	CXA3590-0000- 000NTYY427H	27G	CXA3590-0000- 000NTYY427G	27F	CXA3590-0000- 000NTYY427F
	93	90	Z2	7,390	8,340	Ζ/Π	CXA3590-0000- 000NTYZ227H	2/G	CXA3590-0000- 000NTYZ227G	۷/۲	CXA3590-0000- 000NTYZ227F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 36 V (I_F = 2400 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA3590 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 21).

007	C	RI	Min	imum Luminous	s Flux		
CCT Range	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			BD	10,000	11,286		CXA3590-0000-000NT0BD0E1
	70	75	СВ	11,000	12,414	1A0, 1B0, 1C0, 1D0, 65F	CXA3590-0000-000NT0CB0E1
6500 K			CD	12,000	13,543		CXA3590-0000-000NT0CD0E1
6500 K			BB	9,500	11,286		CXA3590-0000-000NTHBB0E1
	80		BD	10,000	12,414	1A0, 1B0, 1C0, 1D0, 65F	CXA3590-0000-000NTHBD0E1
			СВ	11,000	13,543		CXA3590-0000-000NTHCB0E1
			BD	10,000	11,286		CXA3590-0000-000NT0BD0E2
	70	75	СВ	11,000	12,414	2A0, 2B0, 2C0, 2D0, 57F	CXA3590-0000-000NT0CB0E2
5700 K			CD	12,000	13,543		CXA3590-0000-000NT0CD0E2
3700 K			BB	9,500	11,286		CXA3590-0000-000NTHBB0E2
	80		BD	10,000	12,414	2A0, 2B0, 2C0, 2D0, 57F	CXA3590-0000-000NTHBD0E2
			СВ	11,000	13,543		CXA3590-0000-000NTHCB0E2
			BD	10,000	11,286		CXA3590-0000-000NT0BD0E3
	70	75	СВ	11,000	12,414	3A0, 3B0, 3C0, 3D0, 50F	CXA3590-0000-000NT0CB0E3
5000 K			CD	12,000	13,543		CXA3590-0000-000NT0CD0E3
5000 K			BB	9,500	11,286		CXA3590-0000-000NTHBB0E3
	80		BD	10,000	12,414	3A0, 3B0, 3C0, 3D0, 50F	CXA3590-0000-000NTHBD0E3
	80		СВ	11,000	13,543		CXA3590-0000-000NTHCB0E3

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 72 V (I_F = 1200 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA3590 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 21).

	С	RI	Minim	num Lumino	ous Flux		2-Step		3-Step	4-Step	
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			BD	10,000	11,286						CXA3590-0000- 000RT0BD65F
	70	75	СВ	11,000	12,414					65F	CXA3590-0000- 000RT0CB65F
			CD	12,000	13,543						CXA3590-0000- 000RT0CD65F
			BB	9,500	10,721						CXA3590-0000- 000RTHBB65F
6500 K	80		BD	10,000	11,286					65F	CXA3590-0000- 000RTHBD65F
			СВ	11,000	12,414						CXA3590-0000- 000RTHCB65F
			Z4	7,945	8,967						CXA3590-0000- 000RTUZ465F
	90	95	AB	8,500	9,593					65F	CXA3590-0000- 000RTUAB65F
			AD	9,000	10,157						CXA3590-0000- 000RTUAD65F
			BD	10,000	11,286						CXA3590-0000- 000RT0BD57F
	70	75	СВ	11,000	12,414					57F	CXA3590-0000- 000RT0CB57F
5700 K			CD	12,000	13,543						CXA3590-0000- 000RT0CD57F
3700 K			BB	9,500	10,721						CXA3590-0000- 000RTHBB57F
	80		BD	10,000	11,286					57F	CXA3590-0000- 000RTHBD57F
			СВ	11,000	12,414						CXA3590-0000- 000RTHCB57F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 72 V (I_F = 1200 mA, T_J = 85 °C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step	4-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			BD	10,000	11,286		CXA3590-0000- 000RT0BD50H				CXA3590-0000- 000RT0BD50F
	70	75	СВ	11,000	12,414	50H	CXA3590-0000- 000RT0CB50H			50F	CXA3590-0000- 000RT0CB50F
			CD	12,000	13,543		CXA3590-0000- 000RT0CD50H				CXA3590-0000- 000RT0CD50F
5000 K			BB	9,500	10,721		CXA3590-0000- 000RTHBB50H		CXA3590-0000- 000RTHBB50G		CXA3590-0000- 000RTHBB50F
3000 K	80		BD	10,000	11,286	50H	CXA3590-0000- 000RTHBD50H	50G	CXA3590-0000- 000RTHBD50G	50F	CXA3590-0000- 000RTHBD50F
			СВ	11,000	12,414		CXA3590-0000- 000RTHCB50H		CXA3590-0000- 000RTHCB50G		CXA3590-0000- 000RTHCB50F
	90	95	AB	8,500	9,593	50H	CXA3590-0000- 000RTUAB50H	50G	CXA3590-0000- 000RTUAB50G	50F	CXA3590-0000- 000RTUAB50F
	90	90	AD	9,000	10,157	3011	CXA3590-0000- 000RTUAD50H	300	CXA3590-0000- 000RTUAD50G	301	CXA3590-0000- 000RTUAD50F
			BB	9,500	10,721		CXA3590-0000- 000RT0BB40H				CXA3590-0000- 000RT0BB40F
	70	75	BD	10,000	11,286	40H	CXA3590-0000- 000RT0BD40H			40F	CXA3590-0000- 000RT0BD40F
			СВ	11,000	12,414		CXA3590-0000- 000RT0CB40H				CXA3590-0000- 000RT0CB40F
4000 K			AD	9,000	10,157		CXA3590-0000- 000RTHAD40H		CXA3590-0000- 000RTHAD40G		CXA3590-0000- 000RTHAD40F
4000 K	80		ВВ	9,500	10,721	40H	CXA3590-0000- 000RTHBB40H	40G	CXA3590-0000- 000RTHBB40G	40F	CXA3590-0000- 000RTHBB40F
			BD	10,000	11,286		CXA3590-0000- 000RTHBD40H		CXA3590-0000- 000RTHBD40G		CXA3590-0000- 000RTHBD40F
	90	95	Z4	7,945	8,967	40H	CXA3590-0000- 000RTUZ440H	40G	CXA3590-0000- 000RTUZ440G	40F	CXA3590-0000- 000RTUZ440F
	50	70	AB	8,500	9,593	4011	CXA3590-0000- 000RTUAB40H	400	CXA3590-0000- 000RTUAB40G	401	CXA3590-0000- 000RTUAB40F
			AD	9,000	10,157		CXA3590-0000- 000RT0AD35H		CXA3590-0000- 000RT0AD35G		CXA3590-0000- 000RT0AD35F
	80		ВВ	9,500	10,721	35H	CXA3590-0000- 000RT0BB35H	35G	CXA3590-0000- 000RT0BB35G	35F	CXA3590-0000- 000RT0BB35F
3500 K			BD	10,000	11,286		CXA3590-0000- 000RT0BD35H		CXA3590-0000- 000RT0BD35G		CXA3590-0000- 000RT0BD35F
	93	95	Z2	7,390	8,340	35H	CXA3590-0000- 000RTYZ235H	35G	CXA3590-0000- 000RTYZ235G	35F	CXA3590-0000- 000RTYZ235F
	93	90	Z4	7,945	8,967	งงก	CXA3590-0000- 000RTYZ435H	336	CXA3590-0000- 000RTYZ435G	301	CXA3590-0000- 000RTYZ435F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 72 V (I_F = 1200 mA, T_J = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step	4-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			AD	9,000	10,157		CXA3590-0000- 000RT0AD30H		CXA3590-0000- 000RT0AD30G		CXA3590-0000- 000RT0AD30F
	80		BB	9,500	10,721	30H	CXA3590-0000- 000RT0BB30H	30G	CXA3590-0000- 000RT0BB30G	30F	CXA3590-0000- 000RT0BB30F
3000 K			BD	10,000	11,286		CXA3590-0000- 000RT0BD30H		CXA3590-0000- 000RT0BD30G		CXA3590-0000- 000RT0BD30F
	93	95	Z2	7,390	8,340	30H	CXA3590-0000- 000RTYZ230H	30G	CXA3590-0000- 000RTYZ230G	30F	CXA3590-0000- 000RTYZ230F
	93	90	Z4	7,945	8,967	3011	CXA3590-0000- 000RTYZ430H	300	CXA3590-0000- 000RTYZ430G	301	CXA3590-0000- 000RTYZ430F
			AB	8,500	9,593		CXA3590-0000- 000RT0AB27H		CXA3590-0000- 000RT0AB27G		CXA3590-0000- 000RT0AB27F
	80		AD	9,000	10,157	27H	CXA3590-0000- 000RT0AD27H	27G	CXA3590-0000- 000RT0AD27G	27F	CXA3590-0000- 000RT0AD27F
2700 K			BB	9,500	10,721		CXA3590-0000- 000RT0BB27H		CXA3590-0000- 000RT0BB27G		CXA3590-0000- 000RT0BB27F
	93	95	Y4	6,910	7,798	27H	CXA3590-0000- 000RTYY427H	27G	CXA3590-0000- 000RTYY427G	27F	CXA3590-0000- 000RTYY427F
	93	90	Z2	7,390	8,340	Ζ/Π	CXA3590-0000- 000RTYZ227H	2/6	CXA3590-0000- 000RTYZ227G	2/Γ	CXA3590-0000- 000RTYZ227F

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - 72 V (I_F = 1200 mA, T_J = 85 °C)

The following table provides order codes for XLamp CXA3590 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 21).

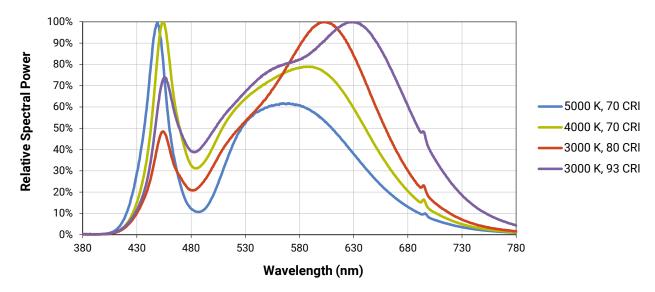
007	C	RI	Min	imum Luminous	s Flux		
CCT Range	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			BD	10,000	11,286		CXA3590-0000-000RT0BD0E1
	70	75	СВ	11,000	12,414	1A0, 1B0, 1C0, 1D0, 65F	CXA3590-0000-000RT0CB0E1
6500 K			CD	12,000	13,543		CXA3590-0000-000RT0CD0E1
6500 K			BB	9,500	11,286		CXA3590-0000-000RTHBB0E1
	80		BD	10,000	12,414	1A0, 1B0, 1C0, 1D0, 65F	CXA3590-0000-000RTHBD0E1
			СВ	11,000	13,543		CXA3590-0000-000RTHCB0E1
			BD	10,000	11,286		CXA3590-0000-000RT0BD0E2
	70	75	СВ	11,000	12,414	2A0, 2B0, 2C0, 2D0, 57F	CXA3590-0000-000RT0CB0E2
5700 K			CD	12,000	13,543		CXA3590-0000-000RT0CD0E2
5700 K			BB	9,500	11,286		CXA3590-0000-000RTHBB0E2
	80		BD	10,000	12,414	2A0, 2B0, 2C0, 2D0, 57F	CXA3590-0000-000RTHBD0E2
			СВ	11,000	13,543		CXA3590-0000-000RTHCB0E2
			BD	10,000	11,286		CXA3590-0000-000RT0BD0E3
	70	75	СВ	11,000	12,414	3A0, 3B0, 3C0, 3D0, 50F	CXA3590-0000-000RT0CB0E3
E000 K			CD	12,000	13,543		CXA3590-0000-000RT0CD0E3
5000 K			BB	9,500	11,286		CXA3590-0000-000RTHBB0E3
	80		BD	10,000	12,414	3A0, 3B0, 3C0, 3D0, 50F	CXA3590-0000-000RTHBD0E3
	80		СВ	11,000	13,543		CXA3590-0000-000RTHCB0E3

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 24).
- CXA3590 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- * Flux values @ 25 °C are calculated and for reference only.



RELATIVE SPECTRAL POWER DISTRIBUTION

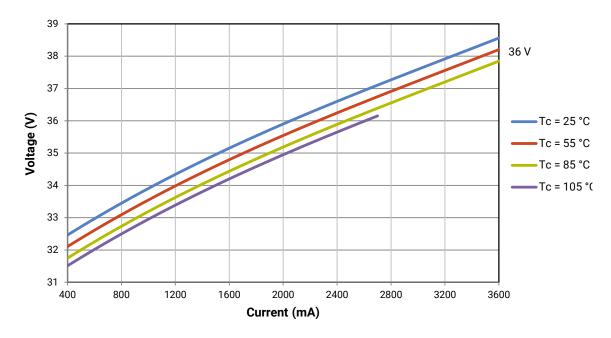
The following graph is the result of a series of pulsed measurements at 2400 mA for the 36-V CXA3590 and 1200 mA for the 72-V CXA3590 and $T_J = 85$ °C.

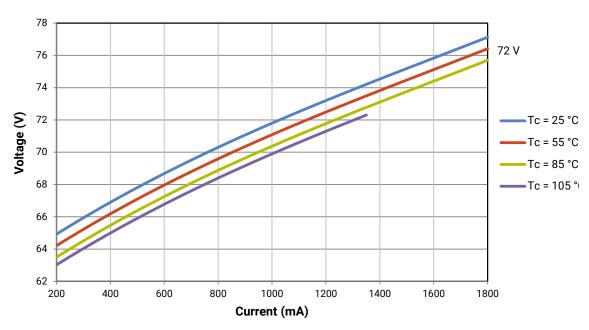




ELECTRICAL CHARACTERISTICS

The following graphs are the result of a series of steady-state measurements.





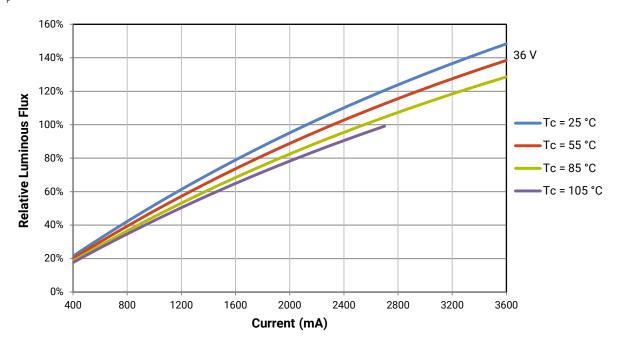


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

- · Measurements of CXA3590 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 2400 mA at T_1 = 85 °C for the 36-V CXA3590.

Using the 36-V CXA3590 LED as an example, at steady-state operation of Tc = 25 °C, I $_F$ = 1200 mA, the relative luminous flux ratio is 60% in the chart below. A CXA3590 LED that measures 11,000 lm during binning will deliver 6,600 lm (11,000 * 0.6) at steady-state operation of Tc = 25 °C, I $_F$ = 1200 mA.



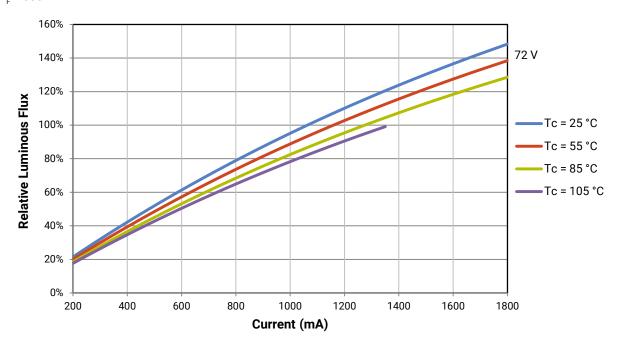


RELATIVE LUMINOUS FLUX - CONTINUED

The relative luminous flux values provided below are the ratio of:

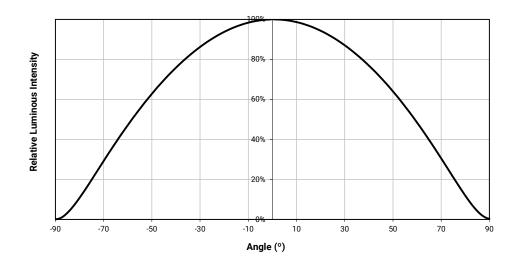
- · Measurements of CXA3590 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1200 mA at T_1 = 85 °C for the 72-V CXA3590.

Using the 72-V CXA3590 LED as an example, at steady-state operation of Tc = 25 °C, I_F = 800 mA, the relative luminous flux ratio is 80% in the chart below. A CXA3590 LED that measures 11,000 lm during binning will deliver 8,800 lm (11,000 * 0.8) at steady-state operation of Tc = 25 °C, I_F = 800 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS (36 V, $I_F = 2400$ mA; 72 V $I_F = 1200$ mA, $T_J = 85$ °C)

XLamp CXA3590 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
Y4	6,910	7,390
Z2	7,390	7,945
Z4	7,945	8,500
AB	8,500	9,000
AD	9,000	9,500
BB	9,500	10,000
BD	10,000	11,000
СВ	11,000	12,000
CD	12,000	13,000
DB	13,000	14,000



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CXA3590 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step				
Code	сст	х	у	
	5000 K	0.3429	0.3507	
50H		0.3434	0.3571	
SUFI		0.3475	0.3604	
		0.3469	0.3539	
	4000 K	0.3784	0.3741	
40H		0.3804	0.3818	
40H		0.3867	0.3857	
		0.3844	0.3778	
	3500 K	0.4030	0.3857	
35H		0.4061	0.3941	
3311		0.4132	0.3976	
		0.4099	0.3890	
	3000 K	0.4291	0.3973	
30H		0.4333	0.4062	
		0.4395	0.4084	
		0.4351	0.3994	
	2700 K	0.4528	0.4046	
27H		0.4578	0.4138	
2/11		0.4638	0.4152	
		0.4586	0.4060	

EasyWhite Color Temperatures - 3-Step Ellipse						
Bin Code CCT	CCT	Center Point		Major Axis	Minor Axis	Rotation Angle
	х	у	а	b	(°)	
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5



PERFORMANCE GROUPS - CHROMATICITY (T $_{\rm J}$ = 85 °C) - CONTINUED

EasyWhite Color Temperatures – 4-Step				
Code	сст	х	у	
		0.3097	0.3196	
655	(F00 I/	0.3079	0.3297	
65F	6500 K	0.3164	0.3382	
		0.3176	0.3275	
		0.3253	0.3325	
57F	5700 K	0.3249	0.3439	
3/F	5700 K	0.3331	0.3514	
		0.3330	0.3393	
		0.3407	0.3459	
50F	5000 K	0.3415	0.3586	
301	5000 K	0.3499	0.3654	
		0.3484	0.3521	
		0.3744	0.3685	
40F	4000 K	0.3782	0.3837	
400	4000 K	0.3912	0.3917	
		0.3863	0.3758	
		0.3981	0.3800	
35F	3500 K	0.4040	0.3966	
335		0.4186	0.4037	
		0.4116	0.3865	
	3000 K	0.4242	0.3919	
205		0.4322	0.4096	
30F		0.4449	0.4141	
		0.4359	0.3960	
		0.4475	0.3994	
27F	2700 K	0.4573	0.4178	
2/Γ		0.4695	0.4207	
		0.4589	0.4021	



PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C) - CONTINUED

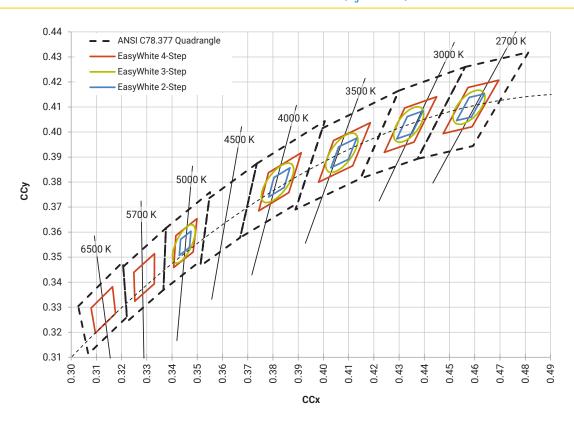
ANSI White Bins					
Code	сст	Bin Code	х	у	
	6500 K	1A0	0.3048	0.3207	
			0.3130	0.3290	
			0.3144	0.3186	
			0.3068	0.3113	
		1B0	0.3028	0.3304	
			0.3115	0.3391	
			0.3130	0.3290	
0F1			0.3048	0.3207	
UEI		100	0.3115	0.3391	
			0.3205	0.3481	
			0.3213	0.3373	
			0.3130	0.3290	
		1D0	0.3130	0.3290	
			0.3213	0.3373	
			0.3221	0.3261	
			0.3144	0.3186	

ANSI White Bins					
Code	сст	Bin Code	х	у	
	5700 K	2A0	0.3215	0.3350	
			0.3290	0.3417	
			0.3290	0.3300	
			0.3222	0.3243	
		2B0	0.3207	0.3462	
			0.3290	0.3538	
			0.3290	0.3417	
0E2			0.3215	0.3350	
UEZ		200	0.3290	0.3538	
			0.3376	0.3616	
			0.3371	0.3490	
			0.3290	0.3417	
		2D0	0.3290	0.3417	
			0.3371	0.3490	
			0.3366	0.3369	
			0.3290	0.3300	

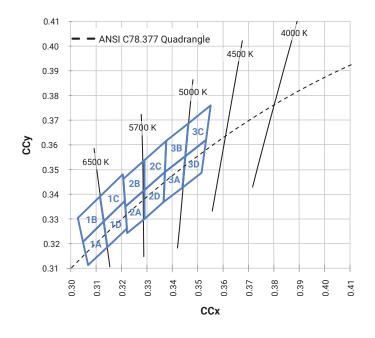
ANSI White Bins				
Code	сст	Bin Code	х	у
		3A0	.3371	.3490
			.3451	.3554
	5000 K		.3440	.3427
			.3366	.3369
		3B0	.3376	.3616
			.3463	.3687
			.3451	.3554
0E3			.3371	.3490
UE3		3C0	.3463	.3687
			.3551	.3760
			.3533	.3620
			.3451	.3554
		3D0	.3451	.3554
			.3533	.3620
			.3515	.3487
			.3440	.3427



EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T₁ = 85 °C)



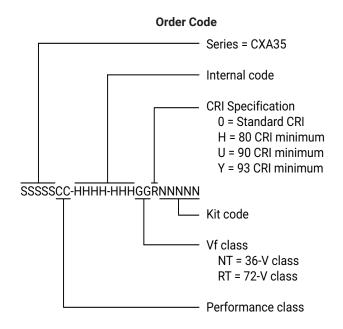
ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)

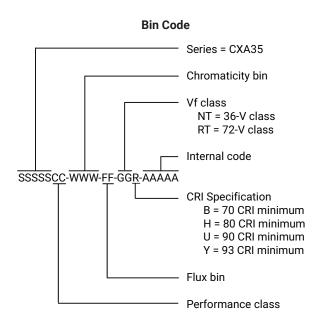




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS

Dimensions are in mm.
Tolerances unless otherwise

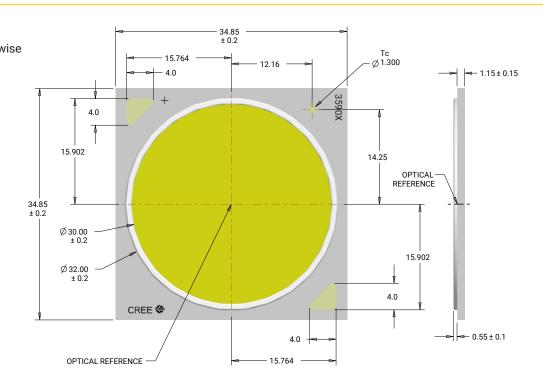
specified: ±.13

x° <u>+</u>1°

Meaning of 3590X

3590N = 36-V CXA3590

3590R = 72-V CXA3590





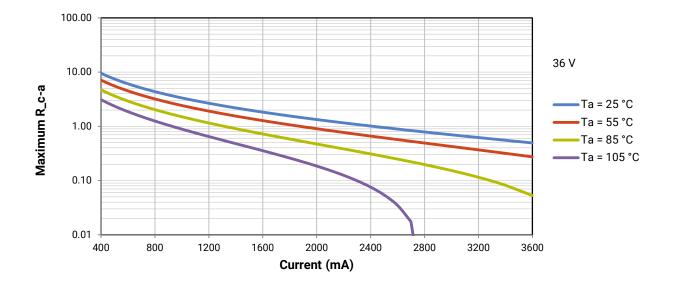
THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 22 for the Operating Limit specifications.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from T_{SP} to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use XLamp CXA LEDs successfully in luminaire designs.

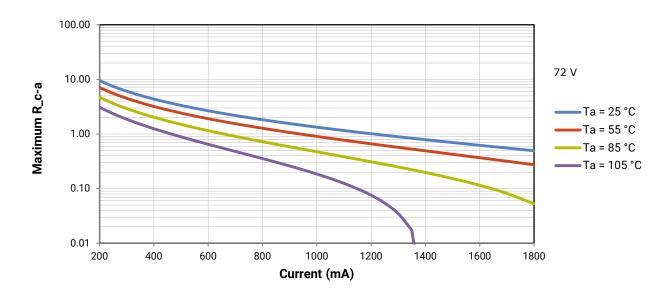
To keep the CXA3590 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in each graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t) plus the thermal resistance of the heat sink (R_t).





THERMAL DESIGN - CONTINUED





NOTES

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACh Compliance

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



PACKAGING

CXA3590 LEDs are packaged in trays of 10. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 50 LEDs per carton. Each carton contains 50 LEDs from the same performance bin.

