

## Global Change Notification (GCN)

Product Family	5569 and right angle version of 87427	10699821	
		GCN Number	
Series	5569 and right angle version of 87427	August 05, 2015	
		Date Issued	
Reason For Change	New, Modified, Or Replacement Tooling		
Change Description	1. The purpose of this request is for the the conversion of tooling from manual to semiauto assembly line that are manufactured in Inida. This does not effect other manufacturing locations. 2. No change in the existing product as only tooling's are replaced. 3. To improve manufacturing efficiency. 4. Design and development of new tooling with PLC controlled units. This tool was added due to capacity constraints with the existing tooling. The existing tools can not meet the current customer demand and therefore additional tooling was required. product from the new tooling will be fully qualified before it is released for production. List of parts: 39291028 39291048 39291068 39291088 39291108 39291128 39291148 39291168 39291188 39291208 39291228 39291248 874270202 874270212 874270212 874270402 874270412 874270424 874270602 874270612 874270802 874270812 874270824 874270834 874271002 874271012 874271202 874271212 874271402 874271602 874271812 874272002 874272012 87427202 874272202 874272212 874272402 874272412 874272422		
Part Numbers Affected	Please refer to CustomerPartList.csv attached to e-r	nail message.	
Reason For Short Notice Exception	New Capacity		
Assessment Of Change (How Product Will Be Qualified & Validated)	Validation will be done by conducting 8 hrs Qualification run for critical dimensions and FAI report will be done for all the dimensions		
Internal Molex Qualification Date (Planned Date Information Available)	July 28, 2015		
Sample Availability Date (Changed Part)	July 28, 2015		
Date of Implementation	September 05, 2015		
Method of Identifying Change	Identify outer boxes with blue color sticker for first	3 consecutive lot	
Recommended Replacement Parts	NA		
Last Time Buy Date for Obsolete Parts			
Last Time Ship Date for Obsolete Parts			

Contact	Name	E-mail	Phone Number
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