



Product Change Notification

TE Connectivity

Product Change Notification: P-22-023510

PCN Date: 18-OCT-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Explanation for a new duplication production tool 11-1962266 for AMP MCP2.8 CONTACT SWS

Description of Changes

Manufacturing location change. Following Part Numbers (1-968855-1/1-968855-2 /1-968855-3/1-968857-1/1-2141859-1) will be transferred from TE Germany plant to TE Suzhou plant

Explanation for a new duplication production tool

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11-1962266 for AMP MCP2.8 CONTACT SWS
(P/N: 1-968855-1/1-968855-2/1-968855-3/1-968857-1/1-2141859-1)

- For China local customer requirement Amp mcp2.8 contact SWS, the copy duplication production tool (11-1962266) in TE Suzhou plant for production to support only Asia-Pacific market. For this new duplication production tool, it will shorten the L/T of delivery time and offer good service for Asia-Pacific market
- The identification of Suzhou production part is that there are die - identification marked "24" and TE logo on the part as below, **it is on the wrap crimp insulation barrel.**



Explanation for a duplication production tool (11-1962266 for AMP MCP2.8 CONTACT SWS), Manufacturing location change. Following Part Numbers will be transferred from TE Germany plant < P/N: 1-968855-1/1-968855-2/1-968855-3/1-968857-1/1-2141859-1 > to in TE Suzhou plant.

Dear Customer, we hereby inform you about a transfer of tools and/or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN

1 TE Connectivity Confidential & Proprietary. Do not reproduce or distribute.

2 TE Connectivity Confidential & Proprietary. Do not reproduce or distribute.

Other attachments:

[Explanation for a duplication production tool \(11-1962266 for AMP MCP2.8 CONTACT SWS\)](#)

Reason for Changes:

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Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	17-NOV-2022
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	30-DEC-2022

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968855-1	NO			"8202612100"			
1-968855-2	NO						
1-968855-3	NO						
1-968857-1	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968855-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968855-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968857-1	NO						

Part Number(s) being Modified:

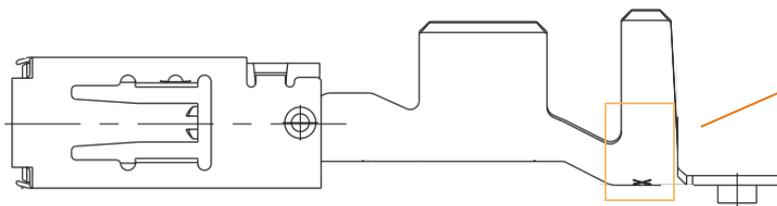
Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968855-3	NO						
1-968857-1	NO						

Part Number(s) being Modified:

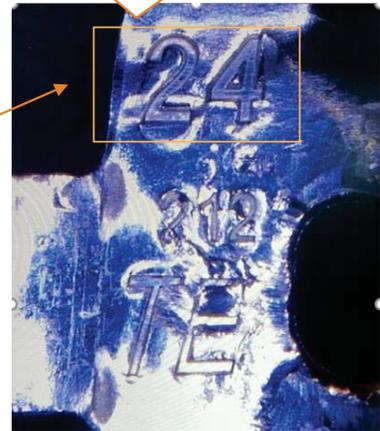
Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-968855-1	NO			"8202612100"			
1-968855-3	NO						
1-968857-1	NO						

Explanation for a new duplication production tool 11-1962266 for AMP MCP2.8 CONTACT SWS (P/N: 1-968855-1/1-968855-2/1-968855-3/1-968857-1/1-2141859-1)

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2. The identification of Suzhou production part is that there are die - identification marked "24" and TE logo on the part as below, **it is on the wrap crimp insulation barrel .**



New die:11-1962266,Tool ID:24



Explanation for a duplication production tool (11-1962266 for AMP MCP2.8 CONTACT SWS), Manufacturing location change. Following Part Numbers will be transferred from TE Germany plant < P/N: 1-968855-1/1-968855-2/1-968855-3/1-968857-1/1-2141859-1 > to in TE Suzhou plant.

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